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- The tool is harder than the work metal
- The tool is properly shaped so that its edge can be effective in cutting the metal.
- Provided there is movement of tool relative to the material or vice versa, so as to make cutting action possible.

### **Fundamentals of Cutting - IITK**

©2002 John Wiley & Sons, Inc. M. P. Groover, “Fundamentals of Modern Manufacturing 2/e” Cutting Force and Thrust Force •Forces  $F_c$ ,  $N$ ,  $F_s$ , and  $F_n$  cannot be directly measured •Forces acting on the tool that can be measured: Cutting force  $F_c$  and Thrust force  $F_t$  Figure 21.10 -Forces in metal cutting: (b) forces acting on the tool that ...

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Definition of machining or metal cutting operation. Machining is one of the secondary manufacturing processes by which excess material is removed

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by shearing from a pre-formed blank in the form of chips using a wedge shaped cutting tool in order to get desired shape, finish and tolerance.

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Metal Cutting Principles by M. C. Shaw (1984, Oxford: Clarendon Press) is closest in spirit to the mechanical engineering focus of the present work, but there have been many developments since that was first published. Metal Cutting by E. M. Trent

### **Metal Machining**

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### **Metal cutting principles. (Book, 1954) [WorldCat.org]**

This paper presents a study of the relationship between cutting force and tool crater wear of solid carbide tool during milling Ti6Al4V. The cutting force model in milling considering tool crater wear is discussed, which shows that for given the cutting conditions, tool geometries, and workpiece material, cutting force under the tool crater wear effect could be predicted easily and conveniently.

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