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Information given in this manual will provide the operator with the safest and most effective use of the machine. Knowing how to operate this machine safely and correctly will allow you to train others who may operate this machine. Product warranty is provided as part of John Deere's support program for customers who operate and maintain

OPERATOR'S MANUAL - John Deere
Sabre Lawn Tractor 38-Inch and 46-Inch
(96 cm and 117 cm) Models: 1338 Gear
1546 Gear 1638 Hydro 1538 Gear 1538

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Installation, Repair and Replacement of John Deere Sabre 14.5/38 Hydro Tractor Drive Belt GX10851. Left-hand and right-hand are referenced from the point of view of the tractor operator. The flat backside of the belt rides on flat idlers; the inside vee rides in v-idlers and pulleys.

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Deck V Belt 97-14hs Sabo 1438 Gs Hs
1538 Tractor. John Deere Sabre 1438
1538 1542 15.538 15.542 1642 1646
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